

# INSTALLATION GUIDE



## 300-0120

### g-Bar Cradle Tunnel for 1967-1970 Cougars



**Description:** Weld-in sheet-metal tunnel to allow proper clearance for g-Bar suspension cradle

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# PARTS LIST

## 300-0120 – g-Bar Cradle Tunnel

90300-2013.12 Hardware Bag for FAB9™ Spherical Bearing UCA (1 of 2)

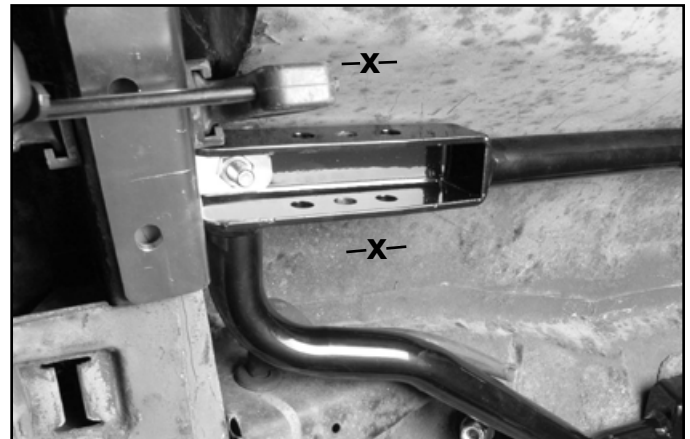
Item	Qty	Part Number	Description
1	1	2072	Tunnel, g-Bar Cradle, 4" wide x 38" long

# INSTRUCTIONS

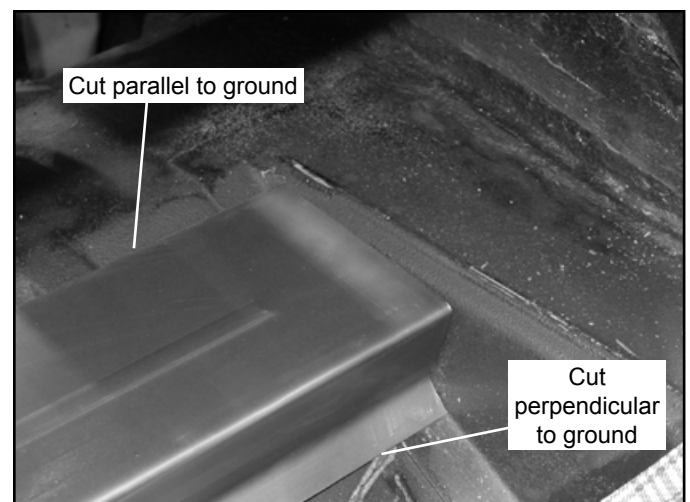
### Applicable to 1967-1970 Cougars:

g-Bar cradle installation requires additional clearance of the forward trunk floor section.

1. Raise g-Bar suspension cradle into position and align with pinion snubber and factory shock mounting holes.
2. Support the cradle using jack stands, and then loosely install hardware to temporarily secure the cradle's position.
3. Mark the underside of the body 1-1/4" in front of and behind the outside corners of the cradle's three-position upper shock mount. This can be done using a 1-1/4" wide machinist's square or piece of material placed directly against the outside edge of the shock mount.
4. Drill 1/8" hole through floor to transfer marks to inside of trunk.
5. Draw a straight line between the marks.
6. Using a cut-off wheel and die grinder, cut along the lines. The forward cut (closest to rear seat) must be made parallel to the ground. The rear cut must be made perpendicular to the ground. Cutting as described allows the trunk floors stamped contours to seat flush against the supplied cradle tunnel.
7. Verify that the supplied tunnel is larger than the area to be cut. The tunnel component will require trimming to achieve a proper fit.
8. Once the floor has been cut away, raise the g-Bar cradle and temporarily secure in it's final installation position.
9. Check for adequate clearance before final fitting and tack welding the tunnel to the trunk floor.
10. Remove the g-Bar cradle before completely welding all tunnel seams.
11. Paint over weld areas.



Mark 1-1/4" on each side of shock mount



Approximate installed position